



Cutting & Grinding Discs - Stainless Steel



TECHNOFLEX KISTENMACHER brand

Cutting Discs for Stainless Steel INOX Type A60T / A46T-BF

the composition of the discs prevents the formation of rust, service life also good in normal steel with flat center

Art. No.	size (mm)	Ø (inch)	center
337222	100 x 1.0 x 16	4"	flat
299238	115 x 1.0 x 22.23	4.5"	flat
334235	115 x 1.6 x 22.23	4.5"	flat
337223	125 x 1.0 x 22.23	5"	flat

TECHNOFLEX KISTENMACHER brand

Cutting Discs for Stainless Steel INOX Type AS30 S

the composition of the discs prevents the formation of rust, service life also good in normal steel, with depressed center

Art. No.	size (mm)	Ø (inch)	center
	100 x 3.0 x 16	4"	depressed
329471	115 x 3.0 x 22.23	4.5"	depressed
337224	125 x 3.0 x 22.23	5"	depressed
	150 x 3.0 x 22.23	6"	depressed
	180 x 3.0 x 22.23	7"	depressed
	230 x 3.0 x 22.23	9"	depressed



TECHNOFLEX KISTENMACHER brand

Grinding Discs for Stainless Steel INOX Type A24 / 30Q-BF

good service and fast cutting all purpose disc - suitable for grinding all types of metal, sheet steel and welding seams, with depressed center

Art. No.	size (mm)	Ø (inch)	center
337226	100 x 6.5 x 16	4"	depressed
337227	115 x 6.5 x 22.23	4.5"	depressed
337228	125 x 6.5 x 22.23	5"	depressed
	150 x 6.5 x 22.23	6"	depressed
	180 x 6.5 x 22.23	7"	depressed
	230 x 6.5 x 22.23	9"	depressed





Cutting Discs

TECHNOFLEX KISTENMACHER brand Cutting Discs for Steel - Type A24 R-BF

good service and fast cutting all purpose disc,
suitable for cutting all types of metal

with depressed center
optionally with flat center

Art. No.	size (mm)	Ø (inch)	center
281370	100 x 3.0 x 16	4"	depressed
281371	115 x 3.0 x 22	4.5"	depressed
335480	125 x 3.0 x 22	5"	depressed
	150 x 3.0 x 22	6"	depressed
281372	180 x 3.0 x 22	7"	depressed
281373	230 x 3.0 x 22	9"	depressed



TECHNOFLEX KISTENMACHER brand Cutting Discs for Stone - Type C24 R-BF

good service and fast cutting all purpose disc,
suitable for cutting all types of stone, concrete, roof tiles etc.

with depressed center
optionally with flat center

Art. No.	size (mm)	Ø (inch)	center
281792	100 x 3.0 x 16	4"	depressed
281793	115 x 3.0 x 22	4.5"	depressed
	125 x 3.0 x 22	5"	depressed
	150 x 3.0 x 22	6"	depressed
351034	180 x 3.0 x 22	7"	depressed
281794	230 x 3.0 x 22	9"	depressed



TECHNOFLEX KISTENMACHER brand Cutting Discs for Steel - Type A30/36 - stationary use

good service and fast cutting all purpose disc,
suitable for cutting all types of metal - flat center

Art. No.	size (mm)		finish
337417	300 x 2.8 x 25.4	AS 36 T	ST (T41)
337418	350 x 3.0 x 25.4	AS 36 T	ST (T41)
2301320	300 x 3.5 x 25.4	A 30 S	ST (T41)
2351320	350 x 3.5 x 25.4	A 30 S	ST (T41)
	400 x 3.2 x 25.4	A 36 S	ST (T41)
2400020	400 x 4.0 x 25.4	AS 30 S	ST (T41)





Grinding Discs



TECHNOFLEX KISTENMACHER brand Grinding Discs for Steel - Type A30T-BF T27

good service and fast cutting all purpose disc - suitable for grinding all types of metal, sheet steel and welding seams with depressed center

Art. No.	size (mm)	Ø (inch)	center
281376	100 x 6.5 x 16	4"	depressed
281377	115 x 6.5 x 22.23	4.5"	depressed
	125 x 6.5 x 22.23	5"	depressed
	150 x 6.5 x 22.23	6"	depressed
281378	180 x 6.5 x 22.23	7"	depressed
281381	230 x 6.5 x 22.23	9"	depressed

TECHNOFLEX KISTENMACHER brand Grinding Discs for Stone - Type C30S-BF

good all purpose disc with durable service life for all types of stone, concrete, roof tiles etc. with depressed center

Art. No.	size (mm)	Ø (inch)	center
	100 x 6.5 x 16	4"	depressed
3116660	115 x 6.5 x 22.23	4.5"	depressed
3126660	125 x 6.5 x 22.23	5"	depressed
3156660	150 x 6.5 x 22.23	6"	depressed
3186660	180 x 6.5 x 22.23	7"	depressed
3236660	230 x 6.5 x 22.23	9"	depressed



TECHNOFLEX KISTENMACHER brand Cup Grinding Wheels for Stone - C24 N-B

with thread M14
size: 110 x 90 x 55 mm

Art. No. **346423** grit 24

also available in grit 16 and 36



TECHNOFLEX KISTENMACHER brand Cup Grinding Wheels for Steel - A24 N-B

with thread M14
size: 110 x 90 x 55 mm

Art. No. **346422** grit 24

also available in grit 16 and 36



Flap Discs

TECHNOFLEX KISTENMACHER brand Abrasive Flap Discs ECO Type 300 GT-S29

with fibreglass backing, suitable for steel, nonferrous and aluminium material

Art. No.	size (mm)	grit
370 115 EGK 40	115 x 22,2	40
370 115 EGK 60	115 x 22,2	60
370 115 EGK 80	115 x 22,2	80
370 115 EGK 120	115 x 22,2	120

Art. No.	size (mm)	grit
370 125 EGK 40	125 x 22,2	40
370 125 EGK 60	125 x 22,2	60
370 125 EGK 80	125 x 22,2	80
370 125 EGK 120	125 x 22,2	120



TECHNOFLEX KISTENMACHER brand Abrasive Flap Discs PRO GT-S Type 303 VT 29

with fibreglass backing suitable for steel and stainless steel, with depressed center

Art. No.	size (mm)	grit
373 115 EGK 40	115 x 22,2	40
373 115 EGK 60	115 x 22,2	60
373 115 EGK 80	115 x 22,2	80
373 115 EGK 120	115 x 22,2	120

Art. No.	size (mm)	grit
373 125 EGK 40	125 x 22,2	40
373 125 EGK 60	125 x 22,2	60
373 125 EGK 80	125 x 22,2	80
373 125 EGK 120	125 x 22,2	120



Abrasives



VSM brand Vulcanfibre Discs - KF 708

for steel, shape S1 E

Art. No.	size (mm)	grain
727802	115 x 22	16
727803	115 x 22	24
727805	115 x 22	36
727806	115 x 22	40
727807	115 x 22	50
727808	115 x 22	60
727809	115 x 22	80
727810	115 x 22	100
727811	115 x 22	120



Art. No.	size (mm)	grain
727855	180 x 22	16
727856	180 x 22	24
727858	180 x 22	36
727859	180 x 22	40
727860	180 x 22	50
727861	180 x 22	60
727862	180 x 22	80
727863	180 x 22	100
727864	180 x 22	120

VSM brand Vulcanfibre Discs - ZF 713

for stainless steel, shape S1 E

Art. No.	size (mm)	grain
728378	115 x 22	24
728379	115 x 22	36
728380	115 x 22	40
728381	115 x 22	50
728382	115 x 22	60
728383	115 x 22	80
728384	115 x 22	100
728385	115 x 22	120

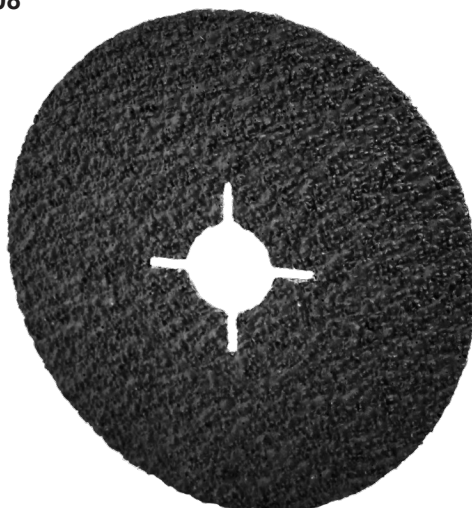


Art. No.	size (mm)	grain
728414	180 x 22	24
728415	180 x 22	36
728416	180 x 22	40
728417	180 x 22	50
728418	180 x 22	60
728419	180 x 22	80
728420	180 x 22	100
728421	180 x 22	120

VSM brand Vulcanfibre Discs - SF08

for stone, shape S1 E

Art. No.	size (mm)	grain
728313	115 x 22	24
728314	115 x 22	36
728316	115 x 22	60
728317	115 x 22	80
728319	115 x 22	120



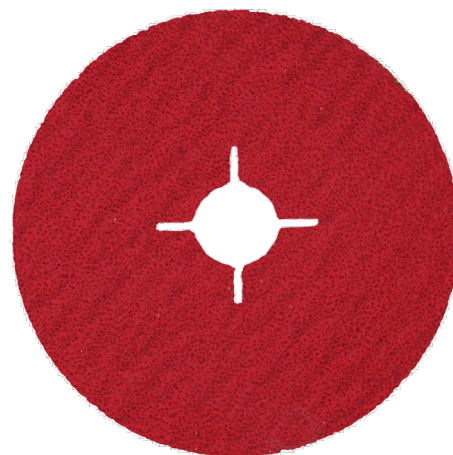
Art. No.	size (mm)	grain
728337	180 x 22	16
728338	180 x 22	24
728339	180 x 22	36
728341	180 x 22	60
728342	180 x 22	80
728343	180 x 22	120

Abrasives

VSM brand fibre disc - Type XF870

ceramic - for all kinds of steel, very good on stainless steels or superalloys.
very long lifetime - aggressive cut -

Art. No.	size	grit	Art. No.	size	grit
737048	115 x 22 mm	24	737053	180 x 22 mm	24
731252	115 x 22 mm	36	731273	180 x 22 mm	36
731254	115 x 22 mm	40	731274	180 x 22 mm	40
731255	115 x 22 mm	50	731275	180 x 22 mm	50
731257	115 x 22 mm	60	731276	180 x 22 mm	60
731258	115 x 22 mm	80	731277	180 x 22 mm	80
737045	115 x 22 mm	100	737052	180 x 22 mm	100
731259	115 x 22 mm	120	731278	180 x 22 mm	120



VSM brand fibre disc - Type XF733

ceramic - for aluminium, unalloyed steel, non-ferrous metal, reduces the adhesion of the material to the abrasive grain. very long service life - self sharpening effect

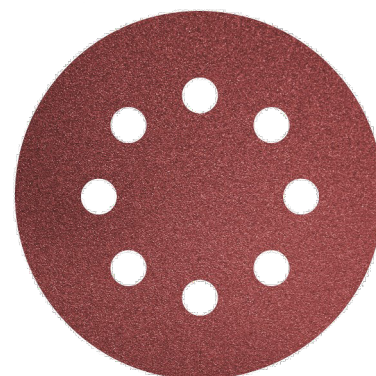
Art. No.	size	grit	Art. No.	size	grit
787856	115 x 22 mm	24	787601	180 x 22mm	24
787587	115 x 22 mm	36	787602	180 x 22mm	36
787588	115 x 22 mm	60	787609	180 x 22mm	60
787591	115 x 22 mm	80	787611	180 x 22mm	80



VSM brand fibre disc - Type KP131K

aluminium oxide - for wood and lacquer. On velour backed paper backing for self-sticking systems - lowrisk of clogging -

Art. No.	size	grit	Art. No.	size	grit
714302	150 x 18 mm	60	714317	150 x 18 mm	180
714303	150 x 18 mm	80	714318	150 x 18 mm	240
714304	150 x 18 mm	100	714287	150 x 18 mm	320
745952	150 x 18 mm	120	714321	150 x 18 mm	400
714313	150 x 18 mm	150			



VSM brand Cut-roll Abrasive Cloth - Type KK114F

aluminium oxide - for universal use, very flexible cotton cloth - backing F-cotton

Art. No.	size	grit	Art. No.	size	grit
720569	100 mm x 50 mtr	40	720576	100 mm x 50 mtr	180
720571	100 mm x 50 mtr	60	720577	100 mm x 50 mtr	220
720572	100 mm x 50 mtr	80	720578	100 mm x 50 mtr	240
720573	100 mm x 50 mtr	100	720580	100 mm x 50 mtr	320
720574	100 mm x 50 mtr	120	720582	100 mm x 50 mtr	400
720575	100 mm x 50 mtr	150			



also available in width of 25, 30, 40, 50, 115, 120 mm

Abrasives

Backing pads with and without Velcro-Fastener

good scratch pattern due to damping and flexibility of backing pad, with M10/14 thread



Art. No.	size (inch)	description
6211205	4 1/2"	M14 with velcro
6212205	5	M14 with velcro
6218205	7	M14 with velcro
6211100	4 1/2"	M10 without velcro
6211105	4 1/2"	M14 without velcro
6212105	5	M14 without velcro
6218105	7	M14 without velcro

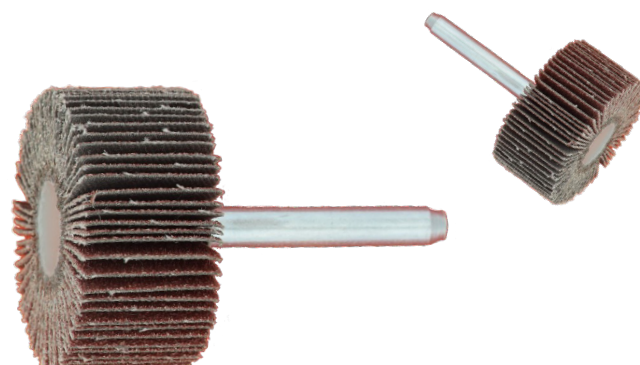
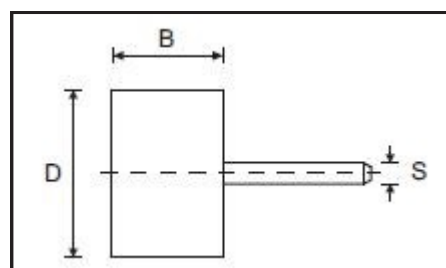


KISTENMACHER brand Abrasive Flap Wheels

for metal, wood and plastic,
with 6.0 mm shaft



Art. No.	D (mm)	B (mm)	S (mm)	P (grit)
100 40206 EGK 40	040	020	6	40
100 40206 EGK 60	040	020	6	60
100 40206 EGK 80	040	020	6	80
100 40206 EGK120	040	020	6	120
100 50206 EGK 40	050	020	6	40
100 50206 EGK 60	050	020	6	60
100 50206 EGK 80	050	020	6	80
100 50206 EGK120	050	020	6	120
100 50306 EGK 40	050	030	6	40
100 50306 EGK 60	050	030	6	60
100 50306 EGK 80	050	030	6	80
100 50306 EGK120	050	030	6	120
100 60306 EGK 40	060	030	6	40
100 60306 EGK 60	060	030	6	60
100 60306 EGK 80	060	030	6	80
100 60306 EGK120	060	030	6	120



Other sizes and grits available upon request

Abrasives



TECHNOFLEX KISTENMACHER brand Unmounted Abrasive Flap Wheels Type 200

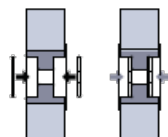
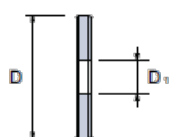
deburring, deflashing, cleaning, light grinding and mat finishing
for stainless steel, light aluminium, wood and plastic
available with bore 25,0 mm and 25,5 mm



Art. No.	plus grit	size (mm)	available grits
200 1002525 EGK	___	100 x 025 x 025	040-060-080-100-120-150-180-240-280-320
200 1003025 EGK	___	100 x 030 x 025	040-060-080-100-120-150-180-240-280-320
200 1202525 EGK	___	120 x 025 x 025	040-060-080-100-120-150-180-240-280-320
200 1203025 EGK	___	120 x 030 x 025	040-060-080-100-120-150-180-240-280-320
200 1303025 EGK	___	130 x 025 x 025	040-060-080-100-120-150-180-240-280-320
200 1303025 EGK	___	130 x 030 x 025	040-060-080-100-120-150-180-240-280-320
200 1402525 EGK	___	140 x 025 x 025	040-060-080-100-120-150-180-240-280-320
200 1403025 EGK	___	140 x 030 x 025	040-060-080-100-120-150-180-240-280-320
200 1405025 EGK	___	140 x 050 x 025	040-060-080-100-120-150-180-240-280-320

Art. No.	plus grit	size (mm)	size (inch)	recess	available grits
202 1502532 EGK	___	150 x 025 x 032	6 x 1 x 1"	2 x Ø 51x5	040-060-080-100-120-150-180-240-280-320
202 1503032 EGK	___	150 x 030 x 032		2 x Ø 51x7	040-060-080-100-120-150-180-240-280-320
202 1505032 EGK	___	150 x 050 x 032		2 x Ø 51x15	040-060-080-100-120-150-180-240-280-320
202 1652532 EGK	___	165 x 025 x 032		2 x Ø 51x5	040-060-080-100-120-150-180-240-280-320
202 1653032 EGK	___	165 x 030 x 032		2 x Ø 51x7	040-060-080-100-120-150-180-240-280-320
202 1655032 EGK	___	165 x 050 x 032		2 x Ø 51x15	040-060-080-100-120-150-180-240-280-320
202 2002551 EGK	___	200 x 025 x 051	8 x 1 x 2"	2 x Ø 76x5	040-060-080-100-120-150-180-240-280-320
202 2003051 EGK	___	200 x 030 x 051		2 x Ø 51x7	040-060-080-100-120-150-180-240-280-320
202 2005051 EGK	___	200 x 050 x 051		2 x Ø 76x15	040-060-080-100-120-150-180-240-280-320

TECHNOFLEX KISTENMACHER brand Flanges for Recessed Abrasive Flap Wheels Type 202



Art. No.	plus borehole size	size D x D (mm)	for wheel-diameter (mm)	available borehole sizes
202 051 000 EGK	___	51 x 10	150, 165	010-012-014-015-016-020-025
202 076 000 EGK	___	76 x 10	200	014-015-016-020-025-030-032

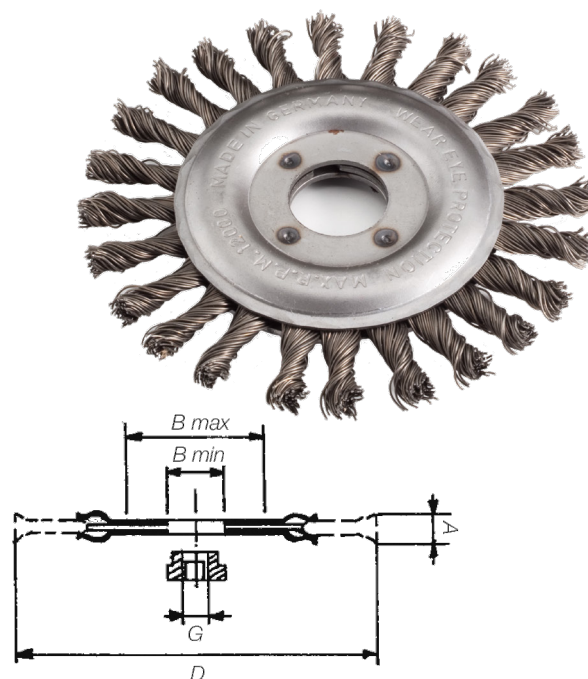
Brushes



Pipeline- / Joint-Brushes, knotted

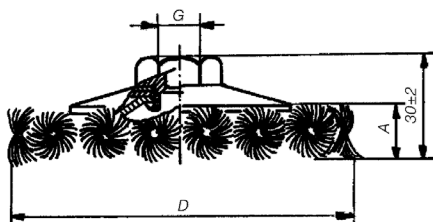
optimal brushes for pipeline and piping construction
 steel wire 0.50 mm
 stainless steel wire 0.50 mm

Art. No. steel wire	Art. No. stainless steel wire	D Ø (mm)	knots	bore (mm)	G thread	A (mm)	RPM (1/min)
110007350	110007250	100	24	22,2	M14	6	12000
110017350	110017250	100	24			6	12000
111507350	111507250	115	24	22,2		6	12000
111517350	111517250	115	24			6	12000
112507350	112507250	125	40	22,2	M14	6	12000
112517350	112517250	125	40			6	12000
115007350	115007250	150	40	22,2		6	9000
115017350	115017250	150	40			6	9000
117807350	117807250	178	64	22,2	M14	6	9000
117817350	117817250	178	64			6	9000



Conical Brushes, knotted

efficient in corners and at edges
 steel wire 0.50 mm
 stainless steel wire 0.50 mm

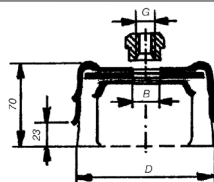


Art. No. steel wire	Art. No. stainless steel wire	D Ø (mm)	knots	G thread	A (mm)	RPM (1/min)
410014350	410014250	100	18	M14	13	12000
410012350		100	22	M14	13	12000
411514350	411514250	115	18	M14	13	12000
411512350	411512250	115	20	M14	13	12000
412513350	412513250	125	20	M14	13	10000
418513350		185	36	M14	13	4500
418503350		185	36	B22,2	13	4500



Knotted Cup Brushes

high removal rate at high rotation
 steel wire 0.50 mm
 brass wire 0.50 mm
 stainless steel wire 0.50 mm



Art. No. steel wire	Art. No. brass wire	Art. No. stainless steel wire	D Ø (mm)	knots	bore (mm)	G thread	rows	RPM (1/min)
203513350			35*	16		M14	1	12000
204513350			45*	16		M14	1	12000
206516350	206516150		65	18		M14	1	12000
208004350	208004150	208004250	80	22	22,2		1	10500
208014350	208014150	208014250	80	22		M14	1	10500
210004350	210004150	210004250	100	30	22,2		1	8500
210014350	210014150	210014250	100	30		M14	1	8500
212004350	212004150	212004250	120	36	22,2		1	6500
212014350	212014150	212014250	120	36		M14	1	6500



Brushes



Surface Cleaning Brushes, crimped wire

effective on surfaces

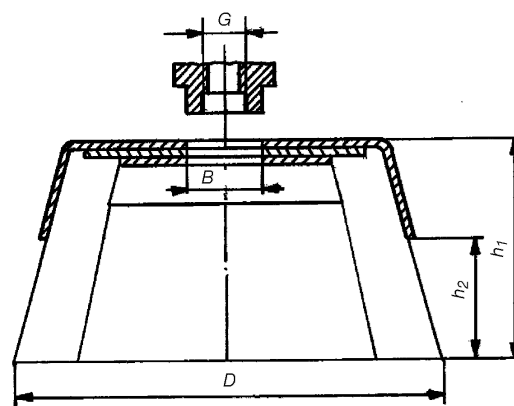
steel wire 0.30 mm

brass wire 0.30 mm

stainless steel wire 0.30 mm



Art. No. steel	Art. No. brass	Art. No. stainless	D (Ø) mm	B bore / G thread	RPM (1/min)
606026330	606026130	606024230	60	16	12000
606016330	606016130	606014230	60	M14	12000
607526330	607526130	607524230	75	16	10000
607516330	607516130	607514230	75	M14	10000
608003330	608003130	608004230	80	22,2	10000
608013330	608013130	608014230	80	M14	10000
610003330	610003130	610004230	100	22,2	8500
610013330	610013130	610014230	100	M14	8500
612503330	612503130	612503230	125	22,2	6500
612513330	612513130	612513230	125	M14	6500
615003330	615003130	615003230	150	22,2	4500
615013335	615013130	615013230	150	M14	4500



6 mm Shank Wheel Brushes, crimped wire

steel wire 0.30 mm

brass wire 0.20 mm

stainless steel wire 0.30 mm



6 mm Shank Cup Brushes, crimped wire

steel wire 0.30 / 0.35 mm

brass wire 0.20 / 0.25 mm

stainless steel wire 0.30 / 0.35 mm

Art. No. steel wire	Art. No. brass wire	Art. No. stainless steel wire	D (Ø) mm	A (mm)	RPM (1/min)
	802006120		20	6	20000
803008330	803008120	803008230	30	7 - 8	20000
804011330	804011120	804011230	40	10 - 12	18000
805008330			50	8 - 10	4500
805011330	805011120	805011230	50	10 - 12	15000
805017330	805017120	805017230	50	16 - 18	15000
806012330	806012120	806012230	60	10 - 12	15000
806018330	806018120	806018230	60	16 - 18	15000
807012330	807012120	807012230	70	10 - 12	15000
807018330	807018120	807018230	70	17 - 19	15000
807510330	807510120	807510230	75	8 - 10	4500
808012330	808012120	808012230	80	12 - 14	15000
808019330	808019120	808019230	80	18 - 20	15000
810010335	810010130	810010230	100	8 - 10	10000

Art. No. steel wire	Art. No. brass wire	Art. No. stainless steel wire	D (Ø) mm	RPM (1/min)
605071330	605071120	605071230	50	4500
605071335	605171125	605071235	50	4500
607071330	607071120	605071230	70	4500
607571335	607571125	605071235	75	4500



6 mm shank Wheel and Cup Brushes, knotted

steel wire 0.50 mm

stainless steel wire 0.50 mm

Art. No. steel wire	Art. No. stainless steel wire	D (Ø) mm	knots	rows	RPM (1/min)
107571350	107571250	75	16	1	20000
109071350	109071250	90	16	1	20000
107081350	107081250	70	16	2	20000
305571350	305571250	55	16	1	6000



Brushes



Tube Brushes with external M12 / 1/2" thread available in

steel wire 0.35 mm straight
steel wire 0.30 mm crimped
brass wire 0.30 mm crimped



Art. No. straight steel wire	Art. No. crimped steel wire	Art. No. crimped brass wire	mm (Ø)
090203	09020330	09020130	20
090223	09022330	09022130	22
090253	09025330	09025130	25
090303	09030330	09030130	30
090323	09032330	09032130	32
090383	09038330	09038130	38
090443	09044330	09044130	44
090503	09050330	09050130	50
090573	09057330	09057130	57
090633	09063330	09063130	63
090693	09069330	09069130	69
090753	09075330	09075130	75
090823	09082330	09082130	82
090943	09094330	09094130	94
091013	09101330	09101130	101

Hand Wire Brushes

suitable for derusting, removal of paint residues and cleaning,
4-rows, in cartons of 12 pcs.

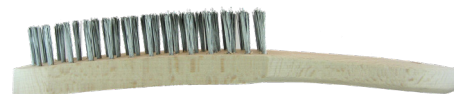
also available in 3-rows and 5-rows



straight steel wire: 001.143523

crimped brass wire: 002.243523

straight stainless steel wire
(INOX): 001.1431230



Spark Plug Brushes

for automotive workshops and fine machining, 3-rows

Art. No.: 13115
Art. No.: 13120
Art. No.: 13125

crimped brass wire 0.15 mm
crimped brass wire 0.20 mm
crimped brass wire 0.25 mm



File Cards

for cleaning wood and metal files, file length 100 mm

Art. No.: 280225
Art. No.: 280240
Art. No.: 280250

200 x 25 mm
200 x 40 mm
200 x 50 mm



Street Brooms

wooden body,
with straight red PVC bristles



Floor Brooms

wooden body,
with straight black PVC bristles



Floor Squeegees

with metal support



Art. No.	size (cm)	rows
10316	29	5
10916	40	6
12516	50	6
13016	60	6

Art. No.	size (cm)
23010	30
24010	40
25010	50
26010	60

Art. No.	size (cm)
36235	35
36245	45
36260	60